

## Xtratherm Ltd

Liscarton Industrial Estate  
Kells Road  
Navan  
Co Meath  
Ireland

Tel: 00 353 46 906 6000 Fax: 00 353 46 805 6090

e-mail: info@xtratherm.com

website: www.xtratherm.com



**Agrément Certificate**

**04/4130**

Product Sheet 4

### XTRATHERM THIN-R INSULATION (XT)

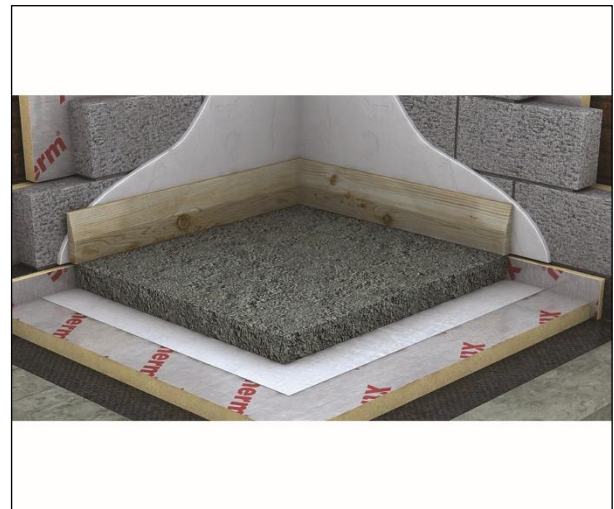
### XTRATHERM THIN-R UNDERFLOOR BOARD (XT/UF)

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Xtratherm Thin-R Underfloor Board (XT/UF), comprising a rigid polyisocyanurate (PIR) foam board with composite foil-facings, for use as thermal insulation in ground-supported or suspended concrete or timber ground-floors, and also with exposed, or semi-exposed intermediate concrete or timber floors, in new or existing domestic and similar buildings.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



#### KEY FACTORS ASSESSED

**Thermal performance** — the product has a declared thermal conductivity ( $\lambda_D$ ) of  $0.022 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  (see section 6).

**Condensation risk** — the product can contribute to limiting the risk of condensation (see section 7).

**Floor loading** — the product, when installed in accordance with this Certificate, can support a design loading for domestic applications (see section 9).

**Durability** — the product will have a life equivalent to that of the roof structure in which it is incorporated (see section 12).

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Second issue: 14 October 2020

Originally certificated on 30 September 2013

Hardy Giesler  
Chief Executive Officer

*The BBA is a UKAS accredited certification body – Number 113.*

*The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)*

*Readers MUST check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.*

*Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.*

#### British Board of Agrément

Bucknalls Lane  
Watford  
Herts WD25 9BA

©2020

tel: 01923 665300  
clientservices@bbacerts.co.uk  
[www.bbacerts.co.uk](http://www.bbacerts.co.uk)

## Regulations

In the opinion of the BBA, Xtratherm Thin-R Underfloor Board (XT/UF), if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



### The Building Regulations 2010 (England and Wales) (as amended)

<b>Requirement:</b>	<b>A1</b>	<b>Loading</b>
Comment:		The product can contribute to satisfying this Requirement. See section 9.2 of this Certificate.
<b>Requirement:</b>	<b>C2(c)</b>	<b>Resistance to moisture</b>
Comment:		The product can contribute to satisfying this Requirement. See sections 7.1 and 7.5 of this Certificate.
<b>Requirement:</b>	<b>L1(a)(i)</b>	<b>Conservation of fuel and power</b>
Comment:		The product can contribute to satisfying this Requirement. See sections 6.1 and 6.2 of this Certificate.
<b>Requirement:</b>	<b>7(1)</b>	<b>Materials and workmanship</b>
Comment:		The product is acceptable. See section 12 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>26</b>	<b>CO<sub>2</sub> emission rates for new buildings</b>
<b>Regulation:</b>	<b>26A</b>	<b>Fabric energy efficiency rates for new dwellings (applicable to England only)</b>
<b>Regulation:</b>	<b>26A</b>	<b>Primary energy consumption rates for new buildings (applicable to Wales only)</b>
<b>Regulation:</b>	<b>26B</b>	<b>Fabric performance values for new dwellings (applicable to Wales only)</b>
Comment:		The product can contribute to satisfying these Regulations although compensatory fabric / service measures may be required in some cases. See sections 6.1 and 6.2 of this Certificate.



### The Building (Scotland) Regulations 2004 (as amended)

<b>Regulation:</b>	<b>8(1)</b>	<b>Durability, workmanship and fitness of materials</b>
Comment:		The product is acceptable. See section 12 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>9</b>	<b>Building standards applicable to construction</b>
Standard:	1.1(b)	Structure
Comment:		The product can contribute to satisfying this Standard, with reference to clause 1.1.1 <sup>(1)</sup> . See section 9.2 of this Certificate.
Standard:	3.15	Condensation
Comment:		The product can contribute to satisfying this Standard, with reference to clauses 3.15.1 <sup>(1)</sup> , 3.15.4 <sup>(1)</sup> and 3.15.5 <sup>(1)</sup> . See sections 7.1 and 7.6 of this Certificate.
Standard:	6.1(b)	Carbon dioxide emissions
Standard:	6.2	Building insulation envelope
Comment:		The product can contribute to satisfying these Standards, with reference to clauses, or parts of, 6.1.1 <sup>(1)</sup> , 6.1.6 <sup>(1)</sup> , 6.2.1 <sup>(1)</sup> , 6.2.3 <sup>(1)</sup> , 6.2.4 <sup>(1)</sup> , 6.2.9 <sup>(1)</sup> , 6.2.10 <sup>(1)</sup> , 6.2.11 <sup>(1)</sup> and 6.2.13 <sup>(1)</sup> . See sections 6.1 and 6.2 of this Certificate.

**Standard:** 7.1(a)(b) **Statement of sustainability**  
**Comment:** The product can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard. In addition, the product can contribute to a construction meeting a higher level of sustainability as defined in this Standard, with reference to clauses 7.1.4<sup>(1)</sup> [Aspects 1<sup>(1)</sup> and 2<sup>(1)</sup>], 7.1.6<sup>(1)</sup> [Aspects 1<sup>(1)</sup> and 2<sup>(1)</sup>] and 7.1.7<sup>(1)</sup> [Aspect 1<sup>(1)</sup>]. See section 6.1 of this Certificate.

**Regulation:** 12 **Building standards applicable to conversions**  
**Comment:** All comments given for the product under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1<sup>(1)</sup> and Schedule 6<sup>(1)</sup>.

(1) Technical Handbook (Domestic).



## The Building Regulations (Northern Ireland) 2012 (as amended)

**Regulation:** 23 **Fitness of materials and workmanship**  
**Comment:** The product is acceptable. See section 12 and the *Installation* part of this Certificate.

**Regulation:** 29 **Condensation**  
**Comment:** The product can contribute to satisfying this Regulation. See section 7.1 of this Certificate.

**Regulation:** 30 **Stability**  
**Comment:** The product can contribute to satisfying this Regulation. See section 9.2 of this Certificate.

**Regulation:** 39(a)(i) **Conservation measures**  
**Regulation:** 40(2) **Target carbon dioxide emission rate**  
**Comment:** The product can contribute to satisfying these Regulations. See sections 6.1 and 6.2 of this Certificate.

## Construction (Design and Management) Regulations 2015

## Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See section: 3 *Delivery and site handling* (3.4) of this Certificate.

## Additional Information

### NHBC Standards 2020

In the opinion of the BBA, Xtratherm Thin-R Underfloor Board (XT/UF), if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapters 5.1 *Substructure and ground bearing floors* and 5.2 *Suspended ground floors*.

### CE marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard BS EN 13165 : 2012.

## Technical Specification

### 1 Description

Xtratherm Thin-R Underfloor Board (XT/UF) comprises a rigid polyisocyanurate (PIR) foam board with composite foil-facings. The boards have the nominal characteristics shown in Table 1.

Table 1 Nominal characteristics

Length (mm)	2400
Width (mm)	1200
Thickness (mm)	25 to 165 (in 5 mm increments)
Minimum compressive strength at 10% compression (kPa)	140
Edge profile	Square

### 2 Manufacture

2.1 Raw materials are injected onto the lower foil-facer on a conveyor belt. The exothermic reaction expands the foam, which then contacts with the upper foil-facer. An automated process cures the product and cuts it to the required size.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of Xtratherm Ltd has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2015 and BS EN ISO 14001 : 2015 by the Loss Prevention Certification Board (Certificate 851 and 851-EMS).

### 3 Delivery and site handling

3.1 The product is delivered to site in polythene-wrapped packs. Each pack of boards contains a label with the manufacturer's name, board dimensions and the BBA logo incorporating the number of this Certificate.

3.2 The product must be protected from prolonged exposure to sunlight and should be stored either under cover or protected with opaque polythene sheeting. Where possible, packs should be stored inside. If outside, the product should be stacked flat, and raised above ground level away from ground moisture.

3.3 The product is light and easy to handle, and care should be exercised to avoid crushing the edges or corners. If damaged, the product should be discarded.

3.4 The product must not be exposed to open flame or other ignition sources, or to solvents or other chemicals.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Xtratherm Thin-R Underfloor Board (XT/UF).

### 4 Use

4.1 Xtratherm Thin-R Underfloor Board is satisfactory for use as floor insulation and is effective in reducing the thermal transmittance (U value) of ground-bearing or suspended concrete or timber ground-floors and exposed or semi-exposed intermediate concrete or timber floors, in new or existing domestic or similar buildings. The product can also be used on suitably designed beam-and-block floors incorporating Type R2 semi-resisting or resisting blocks to BS EN 15037-2 : 2009 and self-bearing beams to BS EN 15037-1 : 2008.

4.2 Ground-bearing floors should only be used where the depth of compacted fill is less than 600 mm and defined as non-shrinkable. Shrinkable fills are defined as material containing more than 35% fine particles (silt and clay) and with a plasticity index of 10% or greater (shrinkable fills are susceptible to clay heave).

4.3 Ground-bearing concrete and suspended concrete ground-floors incorporating the product must include a suitable damp-proof membrane (dpm), laid beneath the insulation, in accordance with the relevant sections of CP 102 : 1973, BS 8102 : 2009 and BS 8215 : 1991 (see section 13.5 of this Certificate).

4.4 Suspended concrete or timber ground-floors incorporating the insulation board must either include suitable ventilation of the sub-floor void (minimum 150 mm void between the underside of the floor and the ground surface), or a dpm. For suspended floors in locations where clay heave is anticipated, an additional void of up to 150 mm may be required to accommodate the possible expansion of the ground below the floor. In cases where the risk of clay heave has been confirmed by geotechnical investigations by a competent individual, a total void of up to 300 mm may be required.

4.5 The overlay to the insulation board should be:

- a vapour control layer (VCL) (see section 7.3)

and:

- a cement-based floor screed of minimum 65 mm thickness<sup>(1)</sup>, laid in accordance with the relevant clauses of BS 8204-1 : 2003 and/or BS 8204-2 : 2003 and BS 8000-9 : 2003

or

- a wood-based floor [eg tongue-and-groove plywood to BS EN 636 : 2012, flooring grade particle board (Types P4 to P7) to BS EN 312 : 2010 or oriented strand board (OSB) of type OSB/3 or OSB/4 to BS EN 300 : 2006], of a suitable thickness to be determined by a suitably qualified and experienced individual, installed in accordance with DD CEN/TR 12872 : 2014 and BS EN 12871 : 2013

or

- a concrete slab to BS EN 1992-1-1 : 2004.

(1) NHBC only accept ground-bearing concrete floor slabs of at least 100 mm thickness, including monolithic screed.

4.6 Where a concrete screed or slab finish is to be laid directly over the product, a polyethylene separating layer/VCL must be installed between the insulation and the concrete to prevent chemical attack and seepage between the boards (see section 13.7). Any gaps between insulation boards or around service openings, visible prior to installing the concrete, must be filled with expanding foam or strips of insulation.

4.7 Loadbearing internal walls must not be built on the floor.

4.8 If present, mould or fungal growth should be treated prior to installation of the product.

### 5 Practicability of installation

The product is designed to be installed by a competent general builder, or a contractor, experienced with this type of product.

## 6 Thermal performance



6.1 Calculations of the thermal transmittance (U value) of a floor should be carried out in accordance with BS EN ISO 6946 : 2017, BS EN ISO 13370 : 2017 and BRE Report BR 443 : 2006, using the declared thermal conductivity ( $\lambda_D$ ) of 0.022 W·m<sup>-1</sup>·K<sup>-1</sup> for the insulation, and a design emissivity ( $\epsilon$ ) of 0.2 for the printed foil-facing.

6.2 The U value of a completed floor will depend on the thickness of the product, the perimeter/area ratio and the floor type. Calculated U values for example constructions are given in Table 2.

Table 2 Example U values – ground floor constructions

Floor type	U value (W·m <sup>-2</sup> ·K <sup>-1</sup> )	Insulation thickness (mm)				
		P/A ratio				
		0.2	0.4	0.6	0.8	1.0
Ground-bearing concrete floor <sup>(1)(4)</sup>	0.13	95	120	130	140	140
	0.15	75	100	110	115	120
	0.20	40	65	75	85	85
	0.22	30	55	65	75	75
	0.25	25	45	55	60	65
Suspended concrete ground-floor <sup>(2)(4)</sup>	0.13	110	130	135	140	140
	0.15	85	105	115	115	120
	0.20	55	70	80	85	85
	0.22	45	65	70	75	75
	0.25	30	50	55	60	65
Suspended timber ground-floor <sup>(3)</sup>	0.13	–	–	–	–	–
	0.15	135	165	–	–	–
	0.20	80	110	120	125	130
	0.22	65	95	105	110	115
	0.25	45	75	85	90	95

(1) Ground-bearing concrete floor construction (Xtratherm Thin-R Underfloor Board (XT/UF) insulation on top of slab, under screed finish) 65 mm concrete screed  $\lambda = 1.15$  W·m<sup>-1</sup>·K<sup>-1</sup>, polyethylene separating layer, Xtratherm Thin-R Underfloor Board (XT/UF) insulation, dpm, 100 mm concrete oversite, 150 mm sand-blinded hardcore.

(2) Suspended concrete ground-floor construction (Xtratherm Thin-R Underfloor Board (XT/UF) insulation on top of beam and block, below screed finish) – 65 mm concrete screed  $\lambda = 1.15$  W·m<sup>-1</sup>·K<sup>-1</sup>, polyethylene separating layer, Xtratherm Thin-R Underfloor Board (XT/UF) insulation, beam and block floor (12%) Beam  $\lambda = 2.00$  W·m<sup>-1</sup>·K<sup>-1</sup>, dense block infill  $\lambda = 1.13$  W·m<sup>-1</sup>·K<sup>-1</sup>, ventilated void.

(3) Suspended timber ground-floor construction (Xtratherm Thin-R Underfloor Board (XT/UF) between floor joists) – Floor deck thermal resistance 0.169 m<sup>2</sup>·K·W<sup>-1</sup> (based on 22 mm chipboard  $\lambda = 0.13$  W·m<sup>-1</sup>·K<sup>-1</sup>), Xtratherm Thin-R Underfloor Board (XT/UF) insulation (87%) between 47 mm wide joists at 400 mm centres. The depth of the joists = 100 mm to 165 mm depending on the depth of insulation between floor joists (13%). No edge insulation.

(4) 25 mm Xtratherm Thin-R Underfloor Board (XT/UF) edge insulation.

### Junctions

6.3 Care must be taken in the overall design and construction of junctions with other elements and openings to minimise thermal bridges and air infiltration. Detailed guidance can be found in the documents supporting the national Building Regulations.

## 7 Condensation risk

### Interstitial condensation



7.1 Floors will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250 : 2011 Annex F and the relevant guidance

7.2 When the product is used above the dpm on a ground-supported floor, or on a suspended floor, a VCL is installed on the warm side of the insulation to inhibit the risk of interstitial condensation unless a risk assessment shows this is not necessary.

7.3 For suspended ground floors, it is not necessary to introduce a VCL as long as adequate sub-floor cross ventilation is provided.

7.4 For the purposes of assessing the risk of interstitial condensation, the insulation core vapour resistivity may be taken as approximately  $300 \text{ MN}\cdot\text{s}\cdot\text{g}^{-1}\cdot\text{m}^{-1}$  and  $7000 \text{ MN}\cdot\text{s}\cdot\text{g}^{-1}$  for each of the foil-facings. The product, therefore, will provide a significant resistance to water vapour transmission.

### Surface condensation



7.5 Floors will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed  $0.7 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$  at any point, and the junctions with walls are designed in accordance with section 6.3 of this Certificate.



7.6 In Scotland, floors will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed  $1.2 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$  at any point and the junctions with other elements are designed in accordance with the guidance referred to in BS 5250 : 2011, Annex F. Further guidance may be obtained from BRE Report BR 262 : 2002 and section 6.3 of this Certificate.

## 8 Behaviour in relation to fire

8.1 The Certificate holder has not declared a reaction to fire classification in accordance with BS EN 13501-1 : 2018.

8.2 When properly installed, the product will not add significantly to any existing fire hazard. The product will be contained within the floor by the overlay, until the overlay itself is destroyed.

## 9 Floor loading

9.1 The compressive strength of the product (compressive stress at 10% deformation to BS EN 826 : 2013) is  $\geq 140 \text{ kPa}$ .



9.2 The product is suitable for domestic occupancies defined in this Certificate when covered with a suitable floor overlay (see section 4.5), and is capable of resisting a uniformly distributed load of  $1.5 \text{ kN}\cdot\text{m}^{-2}$  and a concentrated load of 2 kN for category A1 and A2 (domestic) situations as defined in BS EN 1991-1-1 : 2002 and Table NA2 of its National Annex. Further assessment by a suitably competent and experienced individual is necessary in the case of duty walkways and floors subject to physical activities.

9.3 The performance of the floor construction will depend on the insulation properties and type of floor covering used (including thickness and strength). Where the product is used under a concrete slab, resistance to concentrated and distributed loads is a function of the slab specification. Further guidance on the suitability of floor overlays can be found in BS EN 13810-1 : 2002, DD CEN/TS 13810-2 : 2003, BS 8204-1 : 2003 and BS EN 312 : 2010, and from the flooring manufacturer.

## 10 Incorporation of services

10.1 De-rating of electrical cables should be considered where installation restricts air cooling of cables; the product must not be used in direct contact with electrical heating cables or hot water pipes. Where underfloor heating systems are to be used, the advice of the Certificate holder should be sought.

10.2 Where possible, electrical conduits, gas and water pipes or other services should be contained within ducts or channels within the concrete slab of ground-bearing floors. Where this is not possible, the services may be accommodated within the insulation, provided they are securely fixed to the concrete slab. Electric cables that are likely to come into contact with the insulation must be protected by a suitable conduit or PVC-U trunking. With hot pipes, the insulation must be cut back to maintain an air space.

10.3 Where water pipes are installed below the insulation, they must be pre-lagged with close-fitting pipe insulation. Pipes installed above the insulation will not require lagging, although some provision needs to be made for expansion and contraction.



10.4 Where the product is installed on a floor of a suspended beam-and-block design, all services must be installed in accordance with a BBA Certificate for that floor and/or with the relevant codes of practice.

10.5 To provide support for a particle board cover on overlay board floors where access to services is desirable, a duct may be formed by mechanically fixing to the floor, timber bearers of the same thickness as the insulation. The duct should be as narrow as possible and not exceed 400 mm in width or the maximum particle board spans given in DD CEN/TR 12872 : 2014 without intermediate support. Services should be suitably fixed to the floor base and not to the insulation boards (see section 6.3 regarding limiting heat loss).

10.6 On suspended timber ground and intermediate/exposed floors, all the services should be incorporated beneath the existing floor, above the insulation if possible.

## 11 Maintenance

As the product is confined within the floor by the overlay and has suitable durability (see section 12), maintenance is not required.

## 12 Durability



The product is durable, rot-proof, dimensionally stable and, when installed with the overlays specified in this Certificate, will remain effective as an insulating material for the life of the building in which it is incorporated.

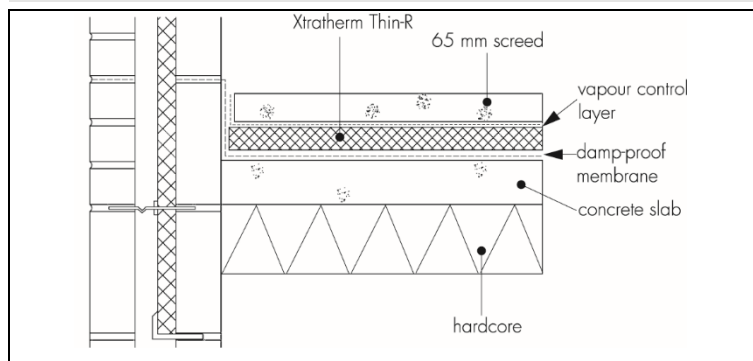
## Installation

### 13 General

13.1 Installation of Xtratherm Thin-R Underfloor Board (XT/UF) must be in accordance with the Certificate holder's installation instructions and the requirements of this Certificate.

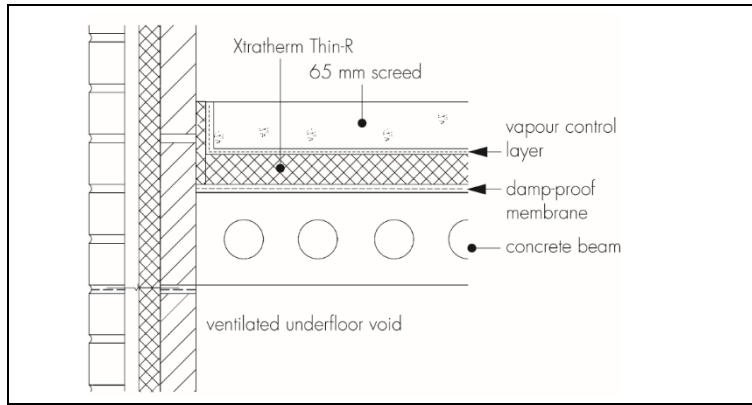
13.2 Typical methods are shown in Figures 1 to 8. Reference should also be made to BRE Report BR 262 : 2002.

Figure 1 Ground-supported concrete floor — screed overlay

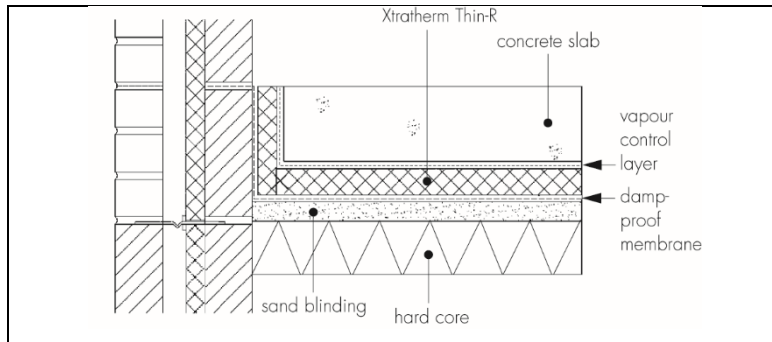




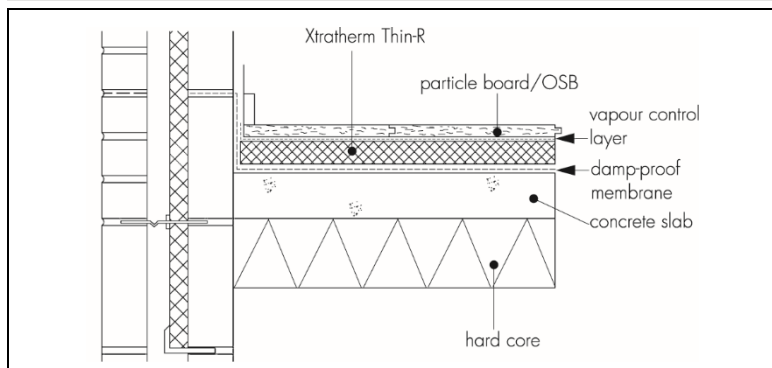
**Figure 2 Suspended concrete floor — screed overlay**



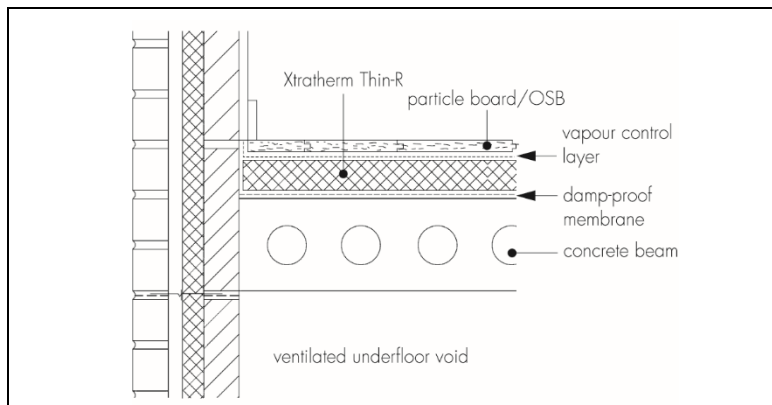
**Figure 3 Concrete slab overlay**



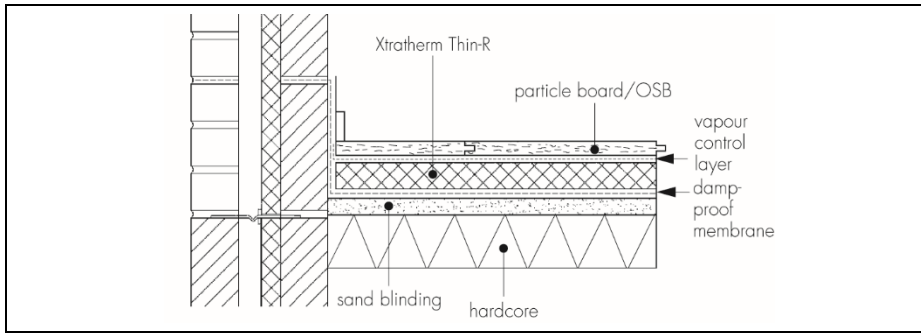
**Figure 4 Ground-supported concrete floor — board overlay**



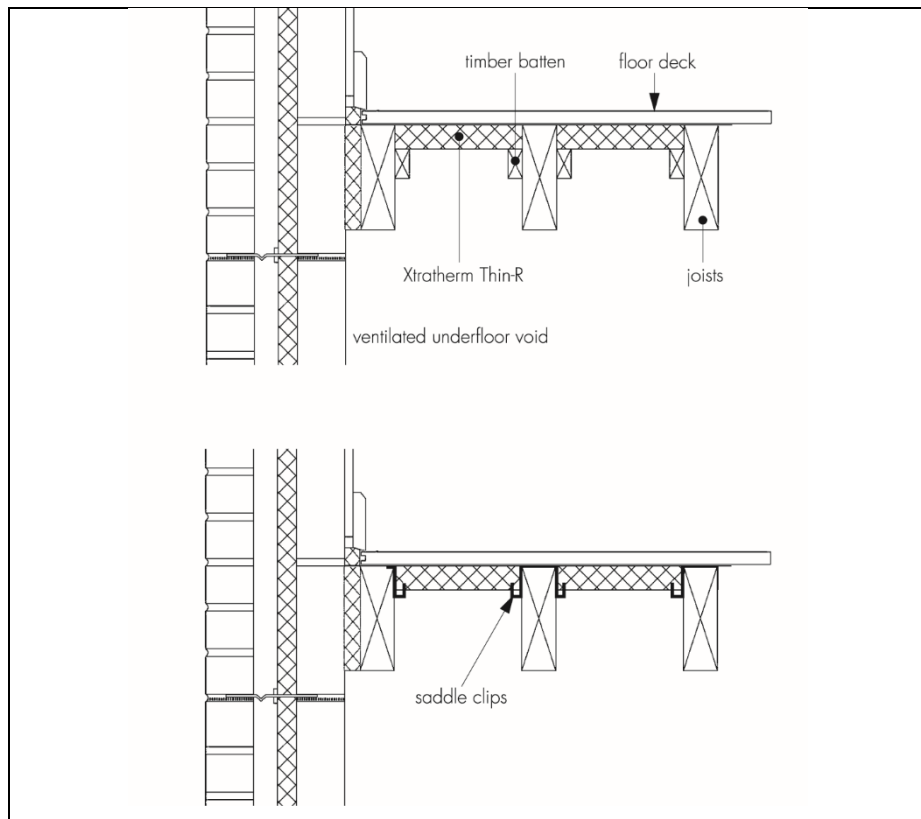
**Figure 5 Suspended concrete floor — board overlay**



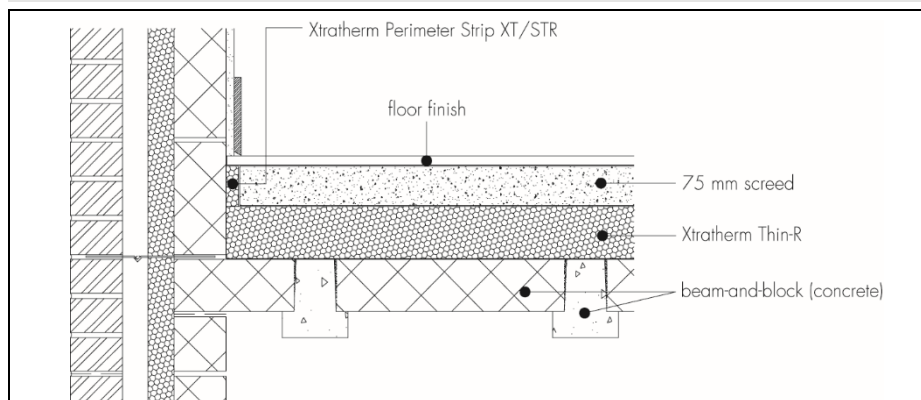
**Figure 6 Ground-supported blinded hardcore — board overlay**



**Figure 7 Suspended timber floors**



**Figure 8 Beam-and-block floor — screed overlay**



13.3 In ground-bearing concrete floors (see Figure 1), the concrete floor slab over which the boards are to be laid should be left for as long as possible to maximise drying out and dissipation of constructional moisture, in accordance with BS 8203 : 2017, Section 3.1.2.

13.4 The concrete floor surface should be smooth, level and flat to within 5 mm when measured with a two-metre straight-edge. Irregularities greater than this must be removed. Minor irregularities (up to 10 mm deep) may be levelled with mortar or thin screed.

13.5 Where the insulation is used over ground-bearing concrete floor slabs, a suitable dpm in accordance with CP 102 : 1973, section 11 and BS 8204-1 : 2003 or BS 8204-2 : 2003 should be laid to resist moisture from the ground. If a liquid-type dpm is applied to the slabs, it should be of a type compatible with the product and be allowed to dry out fully before the insulation is laid.

13.6 Where the insulation is used on hardcore bases beneath ground-bearing concrete slabs, the hardcore must be compacted and blinded with a thin layer of sand before application of the dpm, followed by the insulation boards.

13.7 A VCL is installed on the warm side of the insulation to inhibit the risk of interstitial condensation if necessary (see section 7.2). Where a concrete screed or slab finish is to be laid directly over the product, a polyethylene separating layer/VCL must be installed between the insulation and the concrete to prevent chemical attack and seepage between the boards.

13.8 Where a screed or concrete slab is laid over the insulation, vertical upstands of insulation should be provided and be of sufficient depth to fully separate the screed or slab from the wall. If used, a suitable cavity wall insulation material should be extended below the dpc level to provide edge insulation to the floor.

13.9 To limit the risk of damage from condensation and other sources of dampness, the insulation and overlays should only be laid after the construction is made substantially weathertight, eg after glazing. During construction, the insulation and overlay must also be protected from damage by traffic and moisture sources such as water spillage and plaster droppings.

13.10 The product may be installed between timber floor joists using timber stop beads. Tongue-and-groove particle board flooring or softwood floor boarding is then installed in the conventional manner.

## **14 Procedure**

14.1 The product is cut to size and laid with closely butted, staggered cross-joints, ensuring that all spaces are completely filled.

14.2 The laying pattern should ensure that all cut edges are at the perimeter of the floor or some other feature, eg mat wells, thresholds or access ducts. Spreader boards should be used to protect the product.

### **Timber-based board overlay**

14.3 Before laying the timber overlay, pre-treated timber battens in accordance with BS 8417 : 2011 are positioned at doorways and at access panels, and to support partitions. Adequate time should be allowed for solvents from solvent-based preservatives to evaporate.

14.4 When the dpc is laid below the slab, a VCL polyethylene sheet of minimum thickness 250 µm, is laid between the product and the overlay boards. The polyethylene sheet must have 150 mm overlaps taped at the joints and turned up 100 mm at the walls.

14.5 Tongue-and-groove 18 mm thick flooring grade, particle board (type P4 to P7), or oriented strand board OSB/2 to OSB/4, is laid with staggered cross-joints in accordance with DD CEN/TR 12872 : 2014 and BS EN 12871 : 2013.

14.6 An expansion gap between the overlay board and the perimeter walls should be provided at the rate of 2 mm per metre run or a minimum of 10 mm, whichever is the greater.

14.7 Where there are long, uninterrupted lengths of floor (eg corridors), proprietary expansion joints should be installed at intervals on the basis of a 2 mm gap per metre run of overlay board.

14.8 Before the overlay boards are interlocked, a waterproof PVA adhesive is applied to the joints.

14.9 Once the overlay board is laid, temporary wedges are inserted between the walls and the floor to maintain tight joints until the adhesive has set.

14.10 When the wedges are removed and before the skirting boards are fixed, a suitable compressible filler, eg foamed polyethylene, should be fitted around the perimeter of the floor between the overlay board and the walls.

14.11 Where there is a likelihood of regular water spillage in rooms such as kitchens, bathrooms, shower and utility rooms, additional particle board protection should be considered, eg by a continuous flexible vinyl sheet flooring, with welded joints, turned up at abutments and cove skirting.

#### **Cement-based screed overlay**

14.12 Perimeter edge pieces are cut and placed around the edges and all floor joints taped, or a polythene VCL, minimum 125 µm thick, is laid over the product with 150 mm laps. A compacted screed is then poured over to a depth of 65 mm for a domestic dwelling. The relevant clauses of BS 8204-1 : 2003 should be followed and BRE Digest 224 : 1981 and BRE Digest 104 : 1973 should be consulted.

#### **Concrete slab overlay (ground-bearing only)**

14.13 Perimeter edge pieces are cut and placed around the edges and taped at joints. A polythene VCL, minimum 125 µm thick, is laid over the product with 150 mm laps. The concrete slab is laid to the required thickness in accordance with BS 8000-9 : 2003 and BS 8204-1 : 2003.

#### **Suspended timber floors**

14.14 Saddle clips are placed at intervals (not exceeding one metre) along the timber floor joists. Where the product is to be installed only on one side of a joist, twin clips can be cut into single clips and nailed into place with galvanized nails.

14.15 If saddle clips are not used, the product may be retained using preservative-treated timber battens. Battens should be wide enough to retain the product in place and secured in place with corrosion-protected nails at a depth that will accommodate the thickness of the product.

14.16 The product should be cut to fit tightly between joists and pushed down onto the spikes of the saddle clips, or onto the beads. Small gaps should be insulated with cut strips of the product.

#### **Beam and block floors**

14.17 All surfaces should be level prior to installation

14.18 The floor surface should be smooth; any uneven surfaces should be levelled prior to laying of the floor and any irregularities should be removed by a levelling screed.

14.19 A damp proof membrane is laid, ensuring it is correctly positioned and turned up to meet the seal with the dpc.

14.20 If required, the boards are overlaid with 500-gauge polythene sheet to prevent the wet screed from penetrating the joints between the insulation boards.

## **Technical Investigations**

### **15 Tests**

Results of tests were assessed to determine:

- dimensional accuracy
- dimensional stability
- compressive strength
- thermal conductivity
- density

- water vapour transmission
- short term water absorption
- long term water absorption by partial immersion
- bowing under a thermal gradient.

## 16 Investigations

16.1 Existing data on durability and properties in relation to fire were evaluated.

16.2 A calculation was undertaken to confirm the declared thermal conductivity ( $\lambda_D$ ).

16.3 A series of U value calculations was carried out.

16.4 A condensation risk analysis was carried out.

16.5 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

## Bibliography

BS 5250 : 2011 + A1 : 2016 *Code of practice for control of condensation in buildings inner and outer leaves*

BS 8000-9 : 2003 *Workmanship on building sites — Cementitious levelling screeds and wearing screeds — Code of practice*

BS 8102 : 2009 *Code of practice for protection of below ground structures against water from the ground*

BS 8203 : 2017 *Code of practice for installation of resilient floor coverings*

BS 8204-1 : 2003 + A1 : 2009 *Screeds, bases and in-situ floorings — Concrete bases and cement sand levelling screeds to receive floorings — Code of practice*

BS 8204-2 : 2003 + A2 : 2011 *Screeds, bases and in-situ floorings — Concrete wearing surfaces — Code of practice*

BS 8215 : 1991 *Code of practice for design and installation of damp-proof courses in masonry construction*

BS 8417 : 2011 + A1 : 2014 *Preservation of wood — Code of practice*

BS EN 300 : 2006 *Oriented Strand Boards (OSB) — Definitions, classification and specifications*

BS EN 312 : 2010 *Particleboards — Specifications*

BS EN 636 : 2012 + A1 : 2015 *Plywood — Specifications*

BS EN 826 : 2013 *Thermal insulating products for building applications — Determination of compression behaviour*

BS EN 1991-1-1 : 2002 *Eurocode 1 : Actions on structures — General actions — Densities, self-weight, imposed loads for buildings*

NA to BS EN 1991-1-1 : 2002 UK National Annex to *Eurocode 1 : Actions on structures — General actions — Densities, self-weight, imposed loads for buildings*

BS EN 1992-1-1 : 2004 + A1 : 2014 *Eurocode 2 : Design of concrete structures — General rules and rules for buildings*

BS EN 12871 : 2013 *Wood-based panels — Performance specifications and requirements for load bearing boards for use in floors, walls and roofs*

BS EN 13165 : 2012 + A2 : 2016 *Thermal insulation products for buildings — Factory made rigid polyurethane foam (PUR) products — Specification*

BS EN 13501-1 : 2018 *Fire classification of construction products and building elements — Classification using test data from reaction to fire tests*

BS EN 13810-1 : 2002 *Wood-based panels — Floating floors — Performance specifications and requirements*

BS EN 15037-1 : 2008 *Precast concrete products — Beam-and-block floor systems — Beams*  
BS EN 15037-2 : 2009 + A1 : 2011 *Precast concrete products — Beam-and-block floor systems — Concrete blocks*

BS EN ISO 6946 : 2017 *Building components and building elements — Thermal resistance and thermal transmittance — Calculation method*

BS EN ISO 9001 : 2015 *Quality management systems — Requirements*

BS EN ISO 13370 : 2017 *Thermal performance of buildings — Heat transfer via the ground — Calculation methods*

BS EN ISO 14001 : 2015 *Environmental Management systems — Requirements with guidance for use*

CP 102 : 1973 *Code of practice for protection of buildings against water from the ground*

DD CEN/TR 12872 : 2014 *Wood-based panels — Guidance on the use of load-bearing boards in floors, walls and roofs*

DD CEN/TS 13810-2 : 2003 *Wood-based panels — Floating floors — Test methods*

BRE Report (BR 262 : 2002) *Thermal insulation: avoiding risks*

BRE Report (BR 443 : 2006) *Conventions for U-value calculations*

### 17 Conditions

#### 17.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

17.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

17.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

17.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

17.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

17.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.